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Prepared By Benjamin Spencer, Alex Lambert Title Systems Engineer, Sr. Systems Engineer Review Ticket	CAGE CODE 6J8J8	Document Number PE2-0028 Revision B Document Type
<u>PE-932</u>		Vehicle Test Procedure
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Notes: Click or tap here to enter text.		



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REVISION SUMMARY

REV NO.	RELEASE DATE	BRIEF DESCRIPTION/REASON FOR CHANGE	EFFECTIVE PAGES
А	03/21/2022	Initial draft for review	All
В	11/9/2022	Updated template, added vehicle dimensions, fixed incorrect aero-mass for Hinge X-Minus in DAS inputs, updated orbital altitude in plot, added station- keeping information, updated quantity of satellites in DAS output grammar	7-11, 14, 17- 19, 31, 42

All future revisions to this document shall be approved by the controlling organization prior to release.



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Requirement	Laun	ch Veh	icle		Space	ecraft		Comments
	Compliant	Not Compliant	Incomplete	Standard Non-Compliant	Compliant	Not Compliant	Incomplete	
4.3-1.a			Х		X			No debris released in LEO
4.3-1.b			Х		X			No debris released in LEO
4.3-2			Х		X			No debris released in GEO
4.4-1			Х		X			Probability is $0.0 < 0.001$
4.4-2			Х		X			Design to passivate electrical power system and reaction wheels
4.4-3			Х		X			No planned breakups
4.4-4			Х		X			No planned breakups
4.5-1			Х		X			Probability is 3.7642E-06 < 0.001
4.5-2			Х		Х			Probability is $0.0 < 0.01$
4.6-1(a)			Х		Х			Predicted orbital lifetime <25 years after mission completion and <30 years after lauch.
4.6-1(b)			Х		X			N/A – using atmospheric entry
4.6-1(c)			Х		Х			N/A – using atmospheric entry
4.6-2			Х		X			N/A – Not GEO
4.6-3			X		X			N/A – Not between LEO and GEO
4.6-4			Х		X			N/A – No post-mission operations required
4.7-1			Х		X			Risk of Human Casualty is 1:32100 < 1:10000 limit
4.8-1					X			No tethers used

1.0 PROGRAM MANAGEMENT AND MISSION OVERVIEW

1.1 Program Management

Parameter	Value
Mission Directorate	N/A
Program Executive	Shawn Hendricks (Tyvak)
Program/project Manager	Forrest Wanket (Tyvak)
Senior Scientist	N/A
Senior Management	N/A
Foreign government or space agency participation	N/A
Summary of NASA's responsibility under the governing agreement(s)	N/A

Table 1-1: Summary of Program Management Personnel

1.2 Mission Overview

1.2.1 Mission Design and Development Milestones

The schedule of mission design and development milestones is provided in Table 1.2.

Parameter	Value
Launch	May 2023
End of Design Lifetime	May 2026

 Table 1.2 – Summary of Mission Design and Development Milestones

1.2.2 Mission Overview

The goal of the Pony Express 2 mission is a technology demonstration between two 12U CubeSats in a low Earth orbit.

Parameter	Value	
Launch vehicle and launch site	SpaceX Transporter 8, Cape Canaveral	
Launch date	May 2023	
Mission duration	2 years required, 3 year design life	
Launch and deployment profile	The SpaceX launch vehicle will deliver the two spacecraft to an initial orbit of 525 km +/- 25 km circular orbit with a 97.5° +/- 0.1° inclination	

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Spacecraft	Maneuvering	After commissioning, the two spacecraft will conduct orbit
Capability		correction maneuvers to get to a final orbit of 578km circular
		with 97.7-degree inclination within the first few months of the
		mission. For most of the mission, the two vehicles will be
		station-keeping at an altitude 578 +0/-5km, with inclination
		tolerance of 97.7 +/-0.1-degree.

Table 1-2: Summary of Pony Express 2 Mission Parameters

2.0 SPACECRAFT DESCRIPTION

2.1 Physical Description of Spacecraft

The two Pony Expresses 2 spacecraft are 12U CubeSats designed to demonstrate and improve the technology readiness level of various payloads and vehicle components. Two identical spacecraft will be in a low Earth orbit to perform the demonstration for a minimum of 2 years but with a design lifetime of 3 years.

The Pony Express 2 vehicle design uses subsystem modules built from printed circuit boards (PCB) or miniature enclosures secured to a primary structure consisting of panels and rails. The panel and railed open structure permit the vehicle to be built incrementally with access for integrating subsystem modules and securing interconnect harnessing. The subsystems are placed within the vehicle to optimize mass properties, radiation protection, thermal heat rejection, power handling, vehicle orientation, and cabling length. The deployable solar arrays attach to the primary structure and face towards the same direction. The vehicle is primarily constructed out of aluminum and PCB materials.









1447.5	mm

Figure 2-1: Spacecraft Vehicle Layout

Parameter	Value
Total spacecraft mass at launch, including all propellants and fluids	26.616 kg
Dry Mass of spacecraft at launch, excluding solid rocket motor propellants	26.326 kg
Identification, including mass and pressure, of all fluids	NONE
Fluids in Pressurized batteries	NONE. Battery uses unpressurized standard COTS Li- ion battery cells
Identification of any other sources of stored energy	NONE

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	Identification	of any	radioactive	materials	on board		NONE
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 Table 2-1: Summary of Spacecraft Parameters

2.1.1 Description of Propulsion Systems

The propulsion system consists of one gridded ion thruster. This ion thruster used iodine, stored as a solid in an unpressurized tank, to generate thrust using electricity on the order of 0.3 to 1.1 mN.

2.1.2 Description of attitude control system

The attitude determination and control system consist of the flight computer, inertial measurement unit, reaction wheels, GPS receiver, sun sensors, magnetometers, and torque rods.

2.1.3 Description of normal attitude of the spacecraft

The nominal attitude of Pony Express 2 will ground tracking to support ground station passes, sun pointing to enable battery charging, and performing maneuvers to demonstrate and improve the TRL of various payload components.

2.1.4 Description of any range safety or other pyrotechnic devices

None.

2.1.5 Description of the electrical generation and storage system

Energy generation is accomplished using two deployable solar array wings. Energy storage is accomplished using standard COTS Li-ion battery cells. The cells are recharged by the solar cells mounted on the deployable solar arrays. Power management and distribution is provided by the electrical power system and battery protection circuitry.

3.0 ASSESSMENT OF SPACECRAFT DEBRIS RELEASED DURING NORMAL **OPERATIONS**

No intentional release of any object > 1mm is expected.

Parameter	Value
Identification of any object (>1mm) expected to be released from the spacecraft at any time after launch	None
Rationale/necessity for release of object	N/A
Time of release of each object, relative to launch time	N/A
Release velocity of each object with respect to spacecraft	N/A
Expected orbital parameters of each object after release	N/A
Calculated orbital lifetime of each object	N/A
Compliance 4.3-1 Mission related debris passing through GEO	COMPLIANT
Compliance 4.3-2 Mission related debris passing through LEO	COMPLIANT

Table 3-1: Summary of Spacecraft Debris Released During Normal Operations

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4.0 ASESSMENT OF SPACECRAFT POTENTIAL FOR EXPLOSIONS AND INTENTIONAL BREAKUPS

4.1 Potential causes of spacecraft breakup during deployment and mission operations

There is no credible scenario that would result in spacecraft breakup during normal deployment and operations.

4.2 Summary of failure modes and effects analysis of all credible failure modes

In-mission failure of a battery cell protection circuit could lead to a short circuit resulting in overheating and a very remote possibility of battery cell explosion. The battery safety systems discussed in the FMEA (Appendix A, see requirement 4.4-1) describe the combined faults that must occur for any of seven (7) independent, mutually exclusive failure modes to lead to explosion.

The propulsion system is launched with no stored energy. Propellant is the form of solid iodine stored in unpressurized tanks. During operation of the propulsion system, the tank does not become pressurized. There is no credible failure mode in the propulsion system that would result in a spacecraft breakup during normal operations.

4.3 Detailed plan for any designed spacecraft breakup

There are no planned breakups.

4.4 List of components which shall be passivated at End-of-Mission (EOM)

The reaction wheels will be passivated at end-of-mission through a series of commands to reduce wheel momentum to a minimum level and then to transition the vehicle to free drift mode.

The batteries will be passivated by discharging the cells to a minimum state and then disconnecting them from the solar panels and charging circuitry.

The propulsion system does not have to be passivated at end-of-mission as any remaining iodine left in the system is stored as a solid and the tank is not pressurized. As the batteries will be passivated (discharged and disconnected from the solar panels and charging circuity), the propulsion system will be unable to be powered after end-of-mission.

4.5 Rationale for all items which are required to be passivated, but cannot be due to their design

None.

4.6 Assessment of spacecraft compliance with Requirements 4.4-1 through 4.4-4

Requirement 4.4-1: Limiting the risk to other space systems from accidental explosions during deployment and mission operations while in orbit about Earth or the Moon:

For each spacecraft and launch vehicle orbital stage employed for a mission, the program or project shall demonstrate, via failure mode and effects analyses or equivalent analyses, that the integrated probability of explosion for all credible failure modes of each spacecraft and launch vehicle is less than 0.001 (excluding small particle impacts) (Requirement 56449).

<u>Compliance statement:</u> Required Probability: 0.001 Expected probability: 0.000 COMPLIANT

Requirement 4.4-2: Design for passivation after completion of mission operations while in orbit about Earth or the Moon:

Design of all spacecraft and launch vehicle orbital stages shall include the ability to deplete all onboard sources of stored energy and disconnect all energy generation sources when they are no longer required for mission operations or post-mission disposal or control to a level which cannot cause an explosion or deflagration large enough to release orbital debris or break up the spacecraft (Requirement 56450).

Compliance statement:

The batteries will be passivated by discharging the cells to a minimum state and then disconnecting them from the solar panels and charging circuit. In the unlikely event that a battery cell does explosively rupture, the small size, mass, and potential energy of these batteries is such that while the spacecraft could be expected to vent gases, most debris from the battery rupture would be contained within the vehicle due to lack of penetration energy and because the cells are housed in a substantial aluminum bracket.

The reaction wheels will be passivated at end-of-mission through a series of commands to reduce wheel momentum to a minimum level and then to transition the vehicle to free drift mode.

The propulsion system does not have to be passivated at end-of-mission as any remaining iodine left in the system is stored as a solid and the tank is not pressurized. As the batteries will be passivated (discharged and disconnected from the solar panels and charging circuity), the propulsion system will be unable to be powered after end-of-mission.



Requirement 4.4-3. Limiting the long-term risk to other space systems from planned breakups:

Compliance statement:

This requirement is not applicable. There are no planned breakups.

Requirement 4.4-4: Limiting the short-term risk to other space systems from planned breakups:

Compliance statement:

This requirement is not applicable. There are no planned breakups.

5.0 ASSESSMENT OF SPACECRAFT POTENTIAL FOR ON-ORBIT COLLISIONS

5.1 Assessment of spacecraft compliance with Requirements 4.5-1 and 4.5-2:

Requirement 4.5-1. Limiting debris generated by collisions with large objects when operating in Earth orbit: For each spacecraft and launch vehicle orbital stage in or passing through LEO, the program or project shall demonstrate that, during the orbital lifetime of each spacecraft and orbital stage, the probability of accidental collision with space objects larger than 10 cm in diameter is less than 0.001 (Requirement 56506).

<u>Compliance statement:</u> (Large Object Impact and Debris Generation Probability)

Required Probability: 0.001

Expected probability: 3.7642E-06 COMPLIANT

Requirement 4.5-2. Limiting debris generated by collisions with small objects when operating in Earth or lunar orbit: For each spacecraft, the program or project shall demonstrate that, during the mission of the spacecraft, the probability of accidental collision with orbital debris and meteoroids sufficient to prevent compliance with the applicable postmission disposal requirements is less than 0.01 (Requirement 56507).

<u>Compliance statement: (</u>Small Object Impact and Debris Generation Probability) Required Probability: 0.01 Expected probability: 0.00000 COMPLIANT

6.0 ASSESSMENT OF SPACECRAFT POSTMISSION DISPOSAL PLANS AND PROCEDURES

6.1 **Description of spacecraft disposal option selected**

The spacecraft will de-orbit naturally by atmospheric re-entry, but the propulsion system can be used to increase the pace of orbital altitude decay.

6.2 Plan for any spacecraft maneuvers required to accomplish post-mission disposal:

None.

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6.3 Calculation of area-to-mass ratio after postmission disposal:

Spacecraft Mass:	26.326 kg (dry mass)
Cross-sectional Area:	0.3186 m ² (random tumbling cross-sectional area)
Area to mass ratio:	$0.3186 \text{ m}^2 / 26.326 \text{ kg} = 0.01211 \text{ m}^2/\text{kg}$

6.4 Assessment of spacecraft compliance with Requirements 4.6-1 through 4.6-5:

Requirement 4.6-1. Disposal for space structures passing through LEO: A spacecraft or orbital stage with a perigee altitude below 2000 km shall be disposed of by one of three methods: (Requirement 56557)

a. Atmospheric reentry option:

- Leave the space structure in an orbit in which natural forces will lead to atmospheric reentry within 25 years after the completion of mission but no more than 30 years after launch; or
- Maneuver the space structure into a controlled de-orbit trajectory as soon as practical after completion of mission.

b. Storage orbit option:

• Maneuver the space structure into an orbit with perigee altitude greater than 2000 km and apogee less than GEO - 500 km.

c. Direct retrieval:

• *Retrieve the space structure and remove it from orbit within 10 years after completion of mission*

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Compliance statement:

The orbit used for disposal of structure analysis is 580 km. This is to provide worst-case margin against nominal 578km mission altitude. The worst-case orbital lifetime is predicted to be less than 25 years after mission complete and less than 30 years after launch assuming a mission complete date 3 years after launch. COMPLIANT



Requirement 4.6-2. Disposal for space structures near GEO.

Compliance statement:

Not applicable. Pony Express 2 mission orbit is LEO.



Requirement 4.6-3. Disposal for space structures between LEO and GEO.

Compliance statement:

Not applicable. Pony Express 2 mission orbit is LEO.

Requirement 4.6-4. Reliability of Post-mission Disposal Operations

Compliance statement:

Not applicable. The spacecraft will reenter passively without the need for post-mission disposal operations within the allowable timeframe.

6.5 Detailed plan for passivating (depleting all energy sources) of the spacecraft:

The reaction wheels will be passivated at end-of-mission through a series of commands to reduce wheel momentum to a minimum level and then to transition the vehicle to free drift mode. The free drift mode does not utilize any attitude control actuators, specifically the reaction wheels. The power service to the reaction wheels will also be deactivated so that no inadvertent switch to another attitude control mode can actuate the reaction wheels.

The batteries will be passivated by permanently disconnecting solar array power from the battery module and discharging the cells to a minimum state under load of the spacecraft bus.

The propulsion system does not have to be passivated at end-of-mission as any remaining iodine left in the system is stored as a solid and the tank is not pressurized. As the batteries will be passivated (discharged and disconnected from the solar panels and charging circuity), the propulsion system will be unable to be powered after end-of-mission.

7.0 ASSESSMENT OF SPACECRAFT REENTERY HAZARDS

7.1 Assessment of spacecraft compliance with Requirement 4.7-1:

Requirement 4.7-1. Limit the risk of human casualty: The potential for human casualty is assumed for any object with an impacting kinetic energy in excess of 15 joules:

a) For uncontrolled reentry, the risk of human casualty from surviving debris shall not exceed 0.0001 (1:10,000) (Requirement 56626).

Compliance statement:

DAS v3.1.1 reports that Pony Express 2 is COMPLIANT with the requirement. The vehicle is primarily composed of Aluminum and PCB (Fiberglass) material. Only the largest of the antennas, the largest PCBA, and two small stainless-steel solar panel hold down cup mechanisms are expected to survive reentry and produce debris. Total Debris Casualty Area for these parts are 0.45 m², 0.54 m², and 0.4 m² with kinetic energy equal to 29.94 J, 7.83 J, 11.55 J, and 4.95 J respectively. The predicted Total Debris Casualty Area of Pony Express 2 is 3.73 m² and the risk of Human Casualty is 1:20,700 below the required 1:10,000 limit. Appendix B contains the DAS 3.1.1 modeling input and results.

Requirement 4.7-1., b) For controlled reentry, the selected trajectory shall ensure that no surviving debris impact with a kinetic energy greater than 15 joules is closer than 370 km from foreign landmasses, or is within 50 km from the continental U.S., territories of the U.S., and the permanent ice pack of Antarctica (Requirement 56627).

Compliance statement:

Not applicable. No controlled reentry planned.

Requirement 4.7-1., c) For controlled reentries, the product of the probability of failure of the reentry burn (from Requirement 4.6-4.b) and the risk of human casualty assuming uncontrolled reentry shall not exceed 0.0001 (1:10,000) (Requirement 56628).

Compliance statement:

Not applicable. No controlled reentry planned.

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8.0 ASSESSMENT FOR TETHER MISSIONS

Not applicable. There are no tethers in Pony Express 2.

APPENDIX A – FMEA DETAILS AND SUPPORTING RATIONALE

Battery Explosion Failure:

Effect: All failure modes below might result in battery explosion with the possibility of orbital debris generation. However, in the unlikely event that a battery cell does explosively rupture, the small size, mass, and potential energy, of these small batteries is such that while the spacecraft could be expected to vent gases, most debris from the battery rupture should be contained within the vessel due to the lack of penetration energy. The battery is housed within a substantial aluminum bracket.

Probability: Very Low. It is believed to be less than 0.1% given that multiple independent (not common mode) faults must occur for each failure mode to cause the ultimate effect (explosion).

Failure mode 1: Battery Internal short circuit.

Mitigation 1: Qualification and acceptance tests include vibration, thermal cycling, and vacuum tests followed by maximum system rate-limited charge and discharge to prove that no internal short circuit sensitivity exists.

Mitigation 2: Over/under voltage cell protection circuitry guards against stress conditions that can cause the development of internal shorts.

Combined faults required for realized failure: Environmental testing **AND** functional charge/discharge tests must both be ineffective in discovery of infant mortality failure rate (IMFR) related faults **OR** protection circuitry malfunctions and fails to protect cells from stress conditions.

Failure Mode 2: Internal thermal rise due to high load discharge rate.

Mitigation 3: Each cell includes an internal positive temperature coefficient (PTC) variable resistance device that reduces discharge current as cell temperature increases to prevent thermal runaway.

Mitigation 4: External under-voltage lockout circuitry disconnects battery when battery discharge voltage droop crosses a predefined threshold.

Combined faults required for realized failure: Spacecraft thermal design must be incorrect **AND** internal **AND** external over current detection and protection must fail for this failure mode to occur.



Failure Mode 3: Overcharging and excessive charge rate.

Mitigation 5: The spacecraft bus battery charging circuit design eliminates the possibility of the batteries being overcharged if circuits function nominally. This circuit will be extensively bench-tested and be proto-qualified for survival in vibration, and thermal-vacuum environments. The charge circuit disconnects the incoming current when cell voltage indicates normal full charge at 4.2V and limits charge current within battery specification. If this circuit fails to operate, continuing or excessive charge current can cause gas generation. The batteries include overpressure release vents that allow gas to escape, virtually eliminating any explosion hazard.

Combined faults required for realized failure:

- For overcharging: The charge control circuit must fail to limit charge voltage AND the PTC device must fail (or temperatures generated must be insufficient to cause the PTC device to modulate) AND the overpressure relief device must be inadequate to vent generated gasses at acceptable rates to avoid explosion.
- 2) For excessive charge rate: The charge control circuitry must fail to limit charge current AND the PTC device must fail (or temperatures generated must be insufficient to cause the PTC device to modulate) AND the overpressure relief device must be inadequate to vent generated gasses at acceptable rates to avoid explosion.

Failure Mode 4: Excessive discharge rate or short circuit due to external device failure or terminal contact with conductors not at battery voltage levels (due to abrasion or inadequate proximity separation).

Mitigation 6: This failure mode is negated by a) proto-qualification tested short circuit protection on each external circuit, b) design of battery packs and insulators such that no contact with nearby board traces or structure is possible without being caused by some other mechanical failure, c) obviation of such other mechanical failures by proto-qualification and acceptance environmental tests (shock, vibration, thermal cycling, and thermal-vacuum tests).

Combined faults required for realized failure: The PTC must fail AND an external load must fail/short-circuit **AND** external over-current detection and disconnect function must fail to enable this failure mode.

Failure Mode 5: Inoperable vents.

Mitigation 7: Battery vents are not inhibited by the battery holder design or the spacecraft.

Combined effects required for realized failure: The spacecraft design inhibits cell venting, or cell venting clearance is sensitive to environmental stress.



Failure Mode 6: Crushing.

Mitigation 8: This mode is negated by spacecraft design. There are no moving parts in the proximity of the batteries. Qualification and acceptance tests including vibration, thermal cycling, and vacuum tests will demonstrate cell venting clearance insensitivity to environmental stress.

Combined faults required for realized failure: A catastrophic failure must occur in an external system **AND** the failure must cause a collision sufficient to crush the batteries leading to an internal short circuit **AND** the spacecraft must be in a naturally sustained orbit at the time the crushing occurs.

Failure Mode 7: Excess temperatures due to orbital environment and high discharge combined.

Mitigation 9: The spacecraft thermal design will negate this possibility. Thermal rise will be analyzed in combination with space environment temperatures showing that batteries do not exceed normal allowable operating temperatures which are well below temperatures of concern for explosions.

Combined faults required for realized failure: Thermal analysis **AND** thermal design **AND** mission simulations in thermal-vacuum chamber testing **AND** the PTC device must fail **AND** over-current monitoring and control must all fail for this failure mode to occur.

Failure Mode 8: Polarity Reversal Due to Over-Discharge

Mitigation 10: The spacecraft battery chemistry (Li-ion) is not susceptible to polarity reversal due to over-discharge.

Combined faults required for realized failure: Spacecraft battery module assembled with incorrect cell chemistry AND failure of cell protection circuitry



Return Status : Passed

11 04 2022; 09:04:19AM *******Processing Requirement 4.7-1

APPENDIX B - REQUIREMENT 4.7-1 DAS 2.0.2 LOG

*************INPUT****** Item Number = 1 $name = PE2_FLT1$ quantity = 1parent = 0materialID = 9type = BoxAero Mass = 26.115999 Thermal Mass = 26.115999Diameter/Width = 0.403400 Length = 1.447500Height = 0.264200name = BODY PANEL Z MINUS quantity = 1parent = 1materialID = 9type = BoxAero Mass = 0.359750Thermal Mass = 0.253000Diameter/Width = 0.246000 Length = 0.287000Height = 0.004000name = PATCH ANTENNA S quantity = 3parent = 2materialID = 40type = BoxAero Mass = 0.014450 Thermal Mass = 0.014450Diameter/Width = 0.041000 Length = 0.041000Height = 0.007800name = PATCH ANTENNA X quantity = 1parent = 2materialID = 40type = BoxAero Mass = 0.063400 Thermal Mass = 0.063400Diameter/Width = 0.100000Length = 0.100000Height = 0.007800name = BODY PANEL Z PLUS quantity = 1



parent = 1materialID = 9type = BoxAero Mass = 1.811000 Thermal Mass = 0.550000Diameter/Width = 0.223000 Length = 0.225000Height = 0.014000name = MKII NANO ST quantity = 1parent = 5materialID = 9type = BoxAero Mass = 0.290000Thermal Mass = 0.118000Diameter/Width = 0.050000 Length = 0.079500Height = 0.040000name = 55MM BAFFLE ZPLUS quantity = 1parent = 6materialID = 9type = Cylinder Aero Mass = 0.105000Thermal Mass = 0.105000Diameter/Width = 0.038000Length = 0.078000name = ST BRACKET ZPLUS quantity = 1parent = 6materialID = 9type = BoxAero Mass = 0.067000Thermal Mass = 0.067000Diameter/Width = 0.058000 Length = 0.102000Height = 0.045000name = BASE CUP ZPLUS quantity = 1parent = 5materialID = 54type = BoxAero Mass = 0.020000 Thermal Mass = 0.020000Diameter/Width = 0.038000Length = 0.038000Height = 0.005000name = GPS PATCH ANTENNA quantity = 2parent = 5



materialID = 40type = BoxAero Mass = 0.030000Thermal Mass = 0.030000Diameter/Width = 0.035000 Length = 0.035000Height = 0.010000name = BRACKET PROP INTERFACE quantity = 2parent = 5materialID = 9type = BoxAero Mass = 0.065000 Thermal Mass = 0.065000Diameter/Width = 0.096000Length = 0.098800Height = 0.002500name = BRAKET PROP Z PANEL quantity = 2parent = 5materialID = 9type = BoxAero Mass = 0.001000 Thermal Mass = 0.001000Diameter/Width = 0.098500Length = 0.985000Height = 0.002500name = BRACKET Y ST MOUNT quantity = 2parent = 5materialID = 9type = BoxAero Mass = 0.015000Thermal Mass = 0.015000Diameter/Width = 0.036000 Length = 0.071000Height = 0.003000name = NPT30quantity = 1parent = 5materialID = 8type = BoxAero Mass = 0.700000 Thermal Mass = 0.700000Diameter/Width = 0.094000Length = 0.116000Height = 0.094000name = RANGING ANTENNA COVER ZPLUS quantity = 1parent = 5



materialID = 9type = BoxAero Mass = 0.029000Thermal Mass = 0.029000Diameter/Width = 0.056000 Length = 0.067000Height = 0.008000name = PE2 PAYLOAD quantity = 1parent = 1materialID = 8type = BoxAero Mass = 5.000000 Thermal Mass = 5.000000Diameter/Width = 0.132000Length = 0.210000Height = 0.068000name = BODY PANEL X PLUS quantity = 1parent = 1materialID = 9type = BoxAero Mass = 2.330000 Thermal Mass = 1.160000Diameter/Width = 0.246000Length = 0.372000Height = 0.011500name = MPPT quantity = 2parent = 17materialID = 9type = BoxAero Mass = 0.300000Thermal Mass = 0.300000Diameter/Width = 0.070000Length = 0.110000Height = 0.016300name = TORQUE ROD X PLUS quantity = 2parent = 17materialID = 54type = Cylinder Aero Mass = 0.130000Thermal Mass = 0.130000Diameter/Width = 0.018500Length = 0.075000name = STAR TRACKER ASSY X PLUS quantity = 1parent = 17materialID = 9



type = BoxAero Mass = 0.290000Thermal Mass = 0.118000Diameter/Width = 0.050000 Length = 0.073200Height = 0.040000name = ST 55MM BAFFLE X PLUS quantity = 1parent = 20materialID = 9type = Cylinder Aero Mass = 0.105000Thermal Mass = 0.105000Diameter/Width = 0.038000 Length = 0.077400name = ST BRACKET X PLUS quantity = 1parent = 20materialID = 9type = BoxAero Mass = 0.067000 Thermal Mass = 0.067000Diameter/Width = 0.058000 Length = 0.102000Height = 0.045000name = BASE CUP X PLUS quantity = 1parent = 17materialID = 54type = BoxAero Mass = 0.020000 Thermal Mass = 0.020000Diameter/Width = 0.038000 Length = 0.038000Height = 0.005000name = BODY PANEL Y PLUS quantity = 1parent = 1materialID = 9type = BoxAero Mass = 2.626200 Thermal Mass = 0.673000Diameter/Width = 0.226000 Length = 0.383000Height = 0.008200name = SENSOR MODULE quantity = 1parent = 24materialID = 8type = Box



Aero Mass = 0.081000Thermal Mass = 0.081000Diameter/Width = 0.066400 Length = 0.078400Height = 0.024740name = MOUNT REACTION WHEEL quantity = 4parent = 24materialID = 9type = BoxAero Mass = 0.078000 Thermal Mass = 0.078000Diameter/Width = 0.056700 Length = 0.088470Height = 0.020000name = REACTION WHEEL NANO MKII quantity = 4parent = 24materialID = 9type = BoxAero Mass = 0.218000 Thermal Mass = 0.218000Diameter/Width = 0.060000 Length = 0.060000Height = 0.060000name = ACCESS PANEL Y PLUS quantity = 1parent = 24materialID = 9type = BoxAero Mass = 0.492000 Thermal Mass = 0.492000Diameter/Width = 0.200000 Length = 0.231000Height = 0.010000name = LDRRquantity = 1parent = 24materialID = 9type = BoxAero Mass = 0.183000Thermal Mass = 0.183000Diameter/Width = 0.069000 Length = 0.085400Height = 0.027000name = RWA COMBINER BOARD quantity = 2parent = 24materialID = 23type = Box



Aero Mass = 0.006600Thermal Mass = 0.006600Diameter/Width = 0.050000 Length = 0.080000Height = 0.002000name = BODY PANEL Y MINUS quantity = 1parent = 1materialID = 9type = BoxAero Mass = 2.306406 Thermal Mass = 1.041600Diameter/Width = 0.226000 Length = 0.383000Height = 0.020500name = SENSOR MODULE Y MINUS quantity = 1parent = 31materialID = 9type = BoxAero Mass = 0.081000 Thermal Mass = 0.081000Diameter/Width = 0.066400Length = 0.076400Height = 0.024700name = TORQUE ROD Y-MINUS quantity = 2parent = 31materialID = 54type = Cylinder Aero Mass = 0.118508 Thermal Mass = 0.118508Diameter/Width = 0.018500 Length = 0.075000name = IMU Y MINUS quantity = 2parent = 31materialID = 9type = BoxAero Mass = 0.360300Thermal Mass = 0.360300Diameter/Width = 0.056900Length = 0.069600Height = 0.052320name = UHF HARNESS COVER quantity = 1parent = 31materialID = 9type = BoxAero Mass = 0.014400



Thermal Mass = 0.014400Diameter/Width = 0.062000Length = 0.320000Height = 0.010400name = UHF ANTENNA quantity = 1parent = 31materialID = 23type = BoxAero Mass = 0.046700 Thermal Mass = 0.046700Diameter/Width = 0.056500Length = 0.088000Height = 0.010000name = STATE LATCH EXPANDER quantity = 1parent = 31materialID = 9type = BoxAero Mass = 0.132270Thermal Mass = 0.132270Diameter/Width = 0.070500Length = 0.082500Height = 0.021000name = Y MINUS COVERS quantity = 2parent = 31materialID = 9type = BoxAero Mass = 0.016410Thermal Mass = 0.016410Diameter/Width = 0.041700Length = 0.090000Height = 0.009000name = DIVIDER PLATE quantity = 1parent = 1materialID = 9type = BoxAero Mass = 3.470800 Thermal Mass = 0.881000Diameter/Width = 0.196444Length = 0.225100Height = 0.014000name = 12V SLICE BATTERY MODULE quantity = 1parent = 39materialID = 9type = BoxAero Mass = 2.029000



Thermal Mass = 2.029000Diameter/Width = 0.087150Length = 0.159000Height = 0.073400name = GPS MODULE ASSEMBLY quantity = 2parent = 39materialID = 9type = BoxAero Mass = 0.064000Thermal Mass = 0.064000Diameter/Width = 0.043200Length = 0.076120Height = 0.014900name = NANO LOAD CONTROLLER quantity = 2parent = 39materialID = 9type = Box Aero Mass = 0.013200Thermal Mass = 0.013200Diameter/Width = 0.036500Length = 0.066000Height = 0.013550name = PIBquantity = 1parent = 39materialID = 23type = BoxAero Mass = 0.005000Thermal Mass = 0.005000Diameter/Width = 0.115000Length = 0.126000Height = 0.002000name = SCR-106quantity = 1parent = 39materialID = 8type = BoxAero Mass = 0.250000Thermal Mass = 0.250000Diameter/Width = 0.082000 Length = 0.088100Height = 0.018000name = NANOTX quantity = 1parent = 39materialID = 8type = BoxAero Mass = 0.038400



Thermal Mass = 0.038400Diameter/Width = 0.031750Length = 0.086360Height = 0.007620name = GPS MODULE BRACKETS quantity = 1parent = 39materialID = 9type = BoxAero Mass = 0.113000Thermal Mass = 0.113000Diameter/Width = 0.062000Length = 0.161500Height = 0.006000name = X MINUS BODY PANEL quantity = 1parent = 1materialID = 9type = BoxAero Mass = 2.519490 Thermal Mass = 1.173690Diameter/Width = 0.209110Length = 0.374900Height = 0.011150name = FLIGHT COMPUTER ASSY quantity = 1parent = 47materialID = 9type = BoxAero Mass = 1.318800 Thermal Mass = 0.367000Diameter/Width = 0.090000Length = 0.137000Height = 0.030000name = BACKPLANE quantity = 1parent = 48materialID = 23type = BoxAero Mass = 0.140000Thermal Mass = 0.140000Diameter/Width = 0.192000 Length = 0.193000Height = 0.003000name = WATCHDOG quantity = 1parent = 48materialID = 9type = BoxAero Mass = 0.135800



Thermal Mass = 0.135800Diameter/Width = 0.058500Length = 0.112000Height = 0.028000name = FLIGHT COMPUTER quantity = 2parent = 48materialID = 9type = BoxAero Mass = 0.338000 Thermal Mass = 0.338000Diameter/Width = 0.084000Length = 0.131000Height = 0.023000name = X MINUS ACCESS PANEL quantity = 1parent = 47materialID = 9type = BoxAero Mass = 0.027000Thermal Mass = 0.027000Diameter/Width = 0.039000Length = 0.121720Height = 0.004500name = SOLAR PANEL ASSY quantity = 6parent = 1materialID = 23type = BoxAero Mass = 0.308000Thermal Mass = 0.142000Diameter/Width = 0.202500Length = 0.347500Height = 0.002400name = SOLAR CELLS quantity = 120parent = 53materialID = 24type = BoxAero Mass = 0.007000 Thermal Mass = 0.007000Diameter/Width = 0.037200Length = 0.076100Height = 0.000800name = PANEL HINGES quantity = 12parent = 53materialID = 19type = BoxAero Mass = 0.013000



Thermal Mass = 0.013000Diameter/Width = 0.036000 Length = 0.050000Height = 0.004600name = HARNESSES quantity = 50parent = 1materialID = 19type = CylinderAero Mass = 0.040000Thermal Mass = 0.040000Diameter/Width = 0.008000 Length = 0.250000name = FASTENERS quantity = 1000parent = 1materialID = 57type = Cylinder Aero Mass = 0.000440 Thermal Mass = 0.000440Diameter/Width = 0.003000Length = 0.008000name = STAKING quantity = 1parent = 1materialID = 76type = SphereAero Mass = 0.500000 Thermal Mass = 0.500000Diameter/Width = 0.150000**************OUTPUT**** Item Number = 1 name = PE2 FLT1Demise Altitude = 77.996185 Debris Casualty Area = 0.000000Impact Kinetic Energy = 0.000000 ***** name = BODY PANEL Z MINUS Demise Altitude = 76.508171Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000 ****** name = PATCH ANTENNA S Demise Altitude = 73.739357 Debris Casualty Area = 0.000000Impact Kinetic Energy = 0.000000 *****



name = PATCH ANTENNA X Demise Altitude = 0.000000 Debris Casualty Area = 0.453490 Impact Kinetic Energy = 7.831854

name = BODY PANEL Z PLUS Demise Altitude = 74.438652 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = MKII NANO ST Demise Altitude = 71.748039 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = 55MM BAFFLE ZPLUS Demise Altitude = 67.786011 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = ST BRACKET ZPLUS Demise Altitude = 70.482635 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BASE CUP ZPLUS Demise Altitude = 0.000000 Debris Casualty Area = 0.395117 Impact Kinetic Energy = 4.948890

name = GPS PATCH ANTENNA Demise Altitude = 70.894806 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BRACKET PROP INTERFACE Demise Altitude = 72.564232 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BRAKET PROP Z PANEL Demise Altitude = 74.438652 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BRACKET Y ST MOUNT



Demise Altitude = 73.470726 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = NPT30 Demise Altitude = 66.938591 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = RANGING ANTENNA COVER ZPLUS Demise Altitude = 73.055679 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = PE2 PAYLOAD Demise Altitude = 52.350208 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BODY PANEL X PLUS Demise Altitude = 73.394478 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

Demise Altitude = 65.780151 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = TORQUE ROD X PLUS Demise Altitude = 60.232979 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = STAR TRACKER ASSY X PLUS Demise Altitude = 70.268578 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = ST 55MM BAFFLE X PLUS Demise Altitude = 65.809341 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = ST BRACKET X PLUS Demise Altitude = 68.821106



Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BASE CUP X PLUS Demise Altitude = 0.000000 Debris Casualty Area = 0.395117 Impact Kinetic Energy = 4.948596

name = BODY PANEL Y PLUS Demise Altitude = 75.291283 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = SENSOR MODULE Demise Altitude = 72.714104 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = MOUNT REACTION WHEEL Demise Altitude = 73.003967 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = REACTION WHEEL NANO MKII Demise Altitude = 69.986923 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = ACCESS PANEL Y PLUS Demise Altitude = 70.943436 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = LDRR Demise Altitude = 70.656601 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = RWA COMBINER BOARD Demise Altitude = 75.060036 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BODY PANEL Y MINUS Demise Altitude = 73.975922 Debris Casualty Area = 0.000000



Impact Kinetic Energy = 0.000000

name = SENSOR MODULE Y MINUS Demise Altitude = 71.353630 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = TORQUE ROD Y-MINUS Demise Altitude = 61.796818 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = IMU Y MINUS Demise Altitude = 65.476738 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = UHF HARNESS COVER Demise Altitude = 73.774300 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = UHF ANTENNA Demise Altitude = 72.698601 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = STATE LATCH EXPANDER Demise Altitude = 69.889175 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = Y MINUS COVERS Demise Altitude = 73.261063 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = DIVIDER PLATE

Demise Altitude = 72.303078 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = 12V SLICE BATTERY MODULE Demise Altitude = 58.091557 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000



name = GPS MODULE ASSEMBLY Demise Altitude = 70.064110 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = NANO LOAD CONTROLLER Demise Altitude = 71.714066 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = PIB Demise Altitude = 72.256462 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = SCR-106 Demise Altitude = 65.964561 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = NANOTX Demise Altitude = 70.471626 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = GPS MODULE BRACKETS Demise Altitude = 70.094048 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = X MINUS BODY PANEL Demise Altitude = 72.992401 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = FLIGHT COMPUTER ASSY Demise Altitude = 68.083290 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = BACKPLANE Demise Altitude = 0.000000 Debris Casualty Area = 0.543430 Impact Kinetic Energy = 11.546056



name = WATCHDOG Demise Altitude = 64.998672 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = FLIGHT COMPUTER Demise Altitude = 61.498692 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = X MINUS ACCESS PANEL Demise Altitude = 71.912376 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = SOLAR PANEL ASSY Demise Altitude = 77.442612 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = SOLAR CELLS Demise Altitude = 77.276253 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = PANEL HINGES Demise Altitude = 76.344681 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = HARNESSES Demise Altitude = 76.746880 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = FASTENERS Demise Altitude = 76.756905 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

name = STAKING Demise Altitude = 76.501274 Debris Casualty Area = 0.000000 Impact Kinetic Energy = 0.000000

